

# Work Order ID 62356

Tuesday, September 28, 2010 11:19:43 AM



Page 1

Item ID:	D2013-4	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Mirror Bracket RH, 212					
Start Date:	9/28/2010	Start Qty: 4.00		Cust Item ID:		
Required Date:	10/5/2010	Req'd Qty: 4.00		Customer:		
Reference:						

Approvals:	Process Plan:	<u>H</u>	Date:	<u>10-9-28</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2013	Rev C

100		0.00							
	NC BRAKE								
Brake NC		0.00							
Brake NC	<b>Memo</b> 1-Punch as per template D2013-T3 and Dwg D2013 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-3. 4-Debur as required								
				SB 10/09/30					(4)
				=> m-k 10/10/12					(4X)
110	QC5- Inspect part completeness to step on W/O	0.00							
QC		0.00							
Quality Control	<b>Memo</b>			S 10/10/12					(4X) -4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 62356**

Tuesday, September 28, 2010 11:19:43 AM



Page 2

Item ID: D2013-4

Accept



Setup Start



Revision ID:

Stop



Item Name: Mirror Bracket RH, 212

Start Date: 9/28/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 10/5/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



Packaging

Memo

0.00

Packaging

Identify as per dwg & Stock Location: *WA025**CPL 10-10-14*

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

*10/10/14**MF 10-10-14*

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, September 28, 2010 11:19:47 AM

Page 1

Work Order ID: 62356

Parent Item: D2013-4

Parent Item Name: Mirror Bracket RH, 212



Start Date: 9/28/2010

Required Date: 10/5/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	160.1990	1.9473	8.199158			



304 RD Tube .750 x .049W

Location	Loc Qty	Loc Code
MAT	132.33549	
108498	0	
110113	0	
114482	6.6065	
114852	79.08684	
115010	46.64215	
MAT017	27.8635	
109314	9.33	
110113	5.29	
112800	13.2435	

9

SB 10/09/30

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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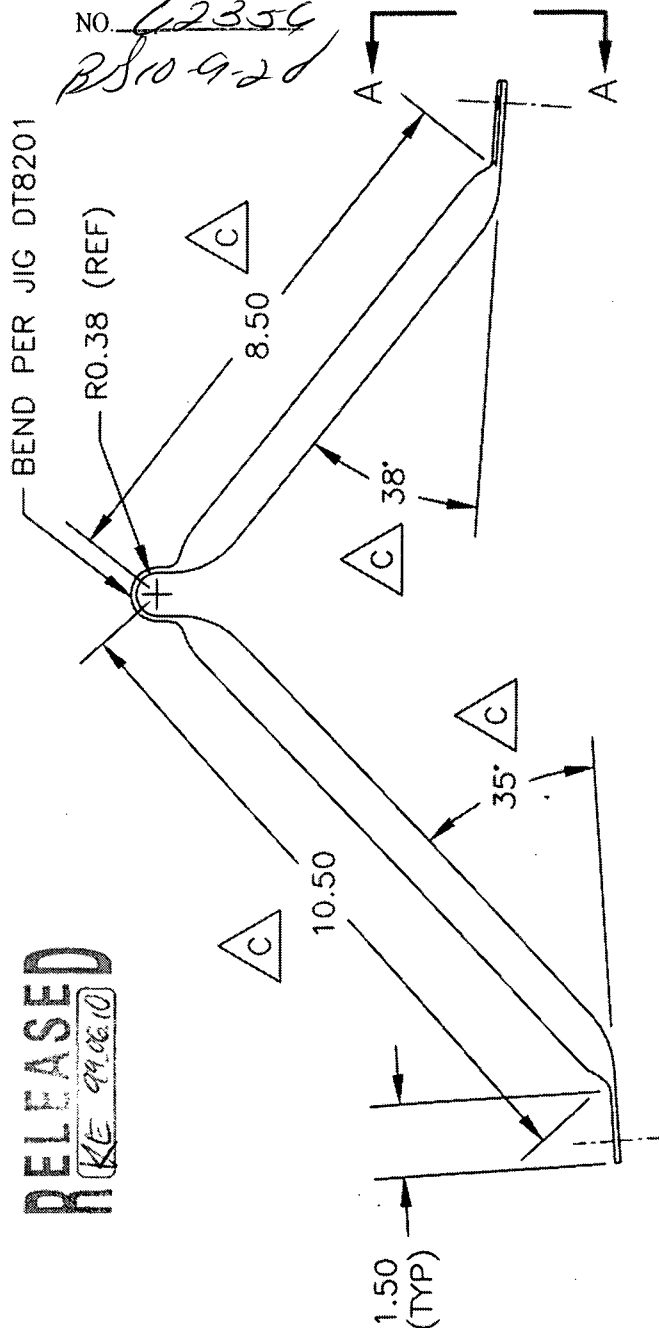
**NOTE:** Date & initial all entries



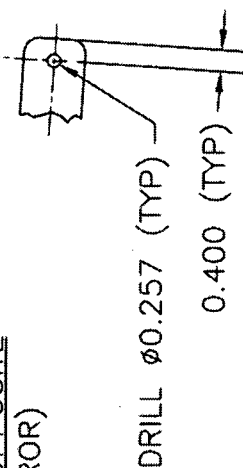
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				HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	REV. C
				D2013	SHEET 1 OF 3
DATE	99.06.07	TITLE	MIRROR BRACKET	SCALE	NTS
A	90.10.22	NEW ISSUE			
B	94.06.15	REDRAWN			
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS			

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 62356  
BS109-2d

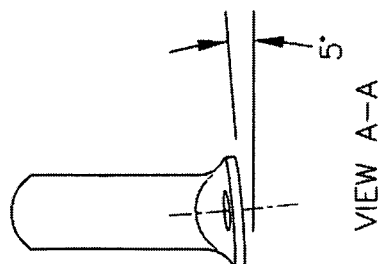


D2013-1 LH SHOWN  
D2013-2 RH OPPOSITE  
(FOR 205 MIRROR)



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 OD x 0.049 WALL



RELEASED  
[Stamp: KE 99.06.07]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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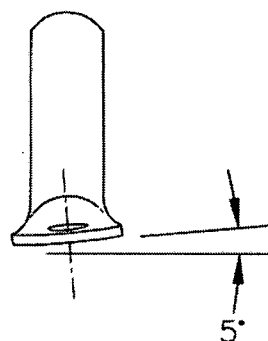
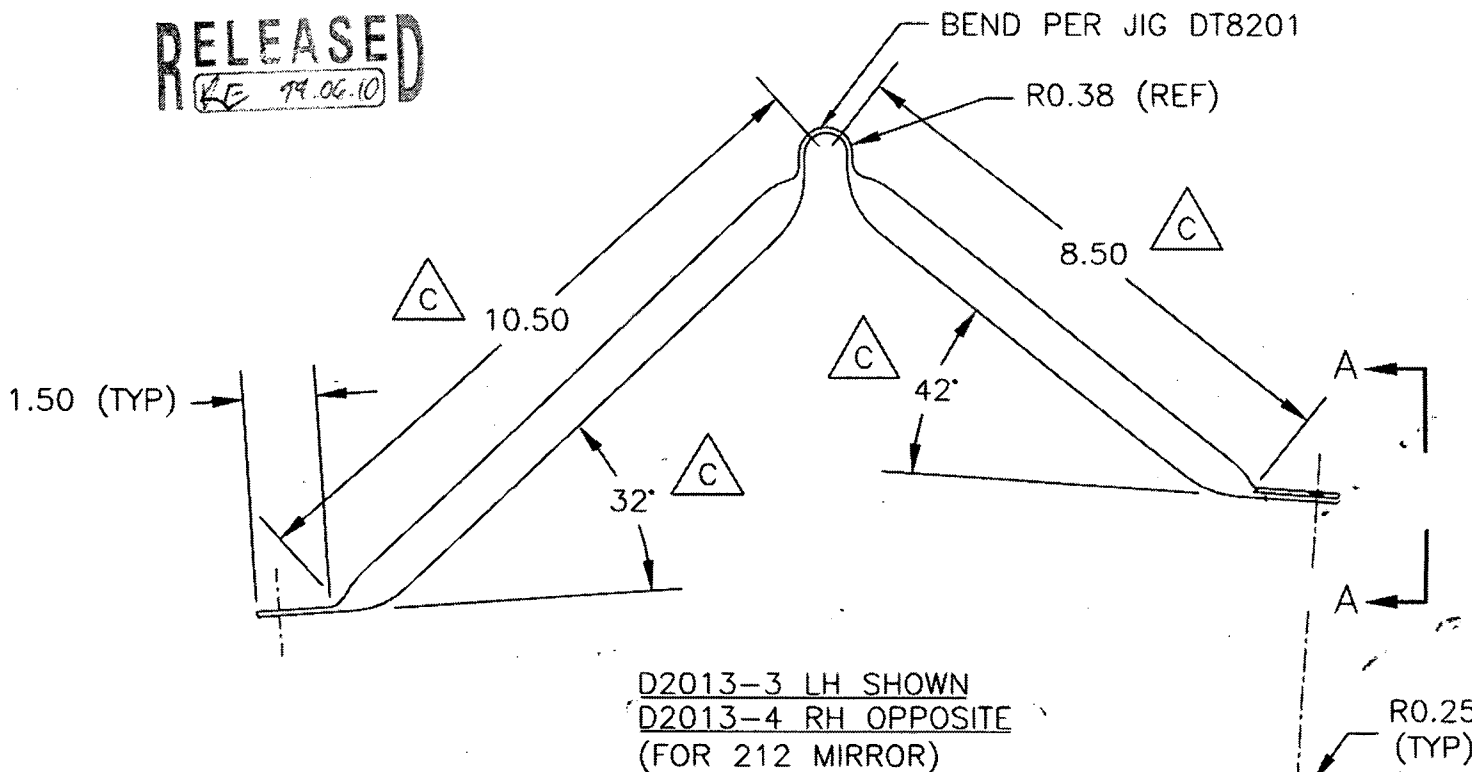


RELEASED  
KE 79.06.10

**DART**

ISSUED  
99.06.07

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED	KE	APPROVED	✓	HAMKESBURY, ONTARIO, CANADA
DATE	99.06.07	DRAWING NO.	D2013	REV. C
TITLE	MIRROR BRACKET	SHEET 2 OF 3		SCALE
		NTS		



VIEW A-A

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

*who 62356*

W/O:		WORK ORDER CHANGES					
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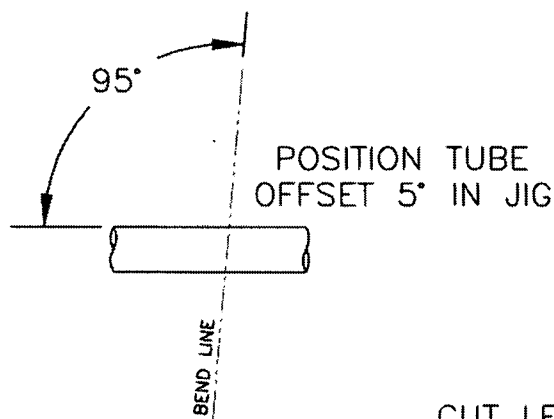
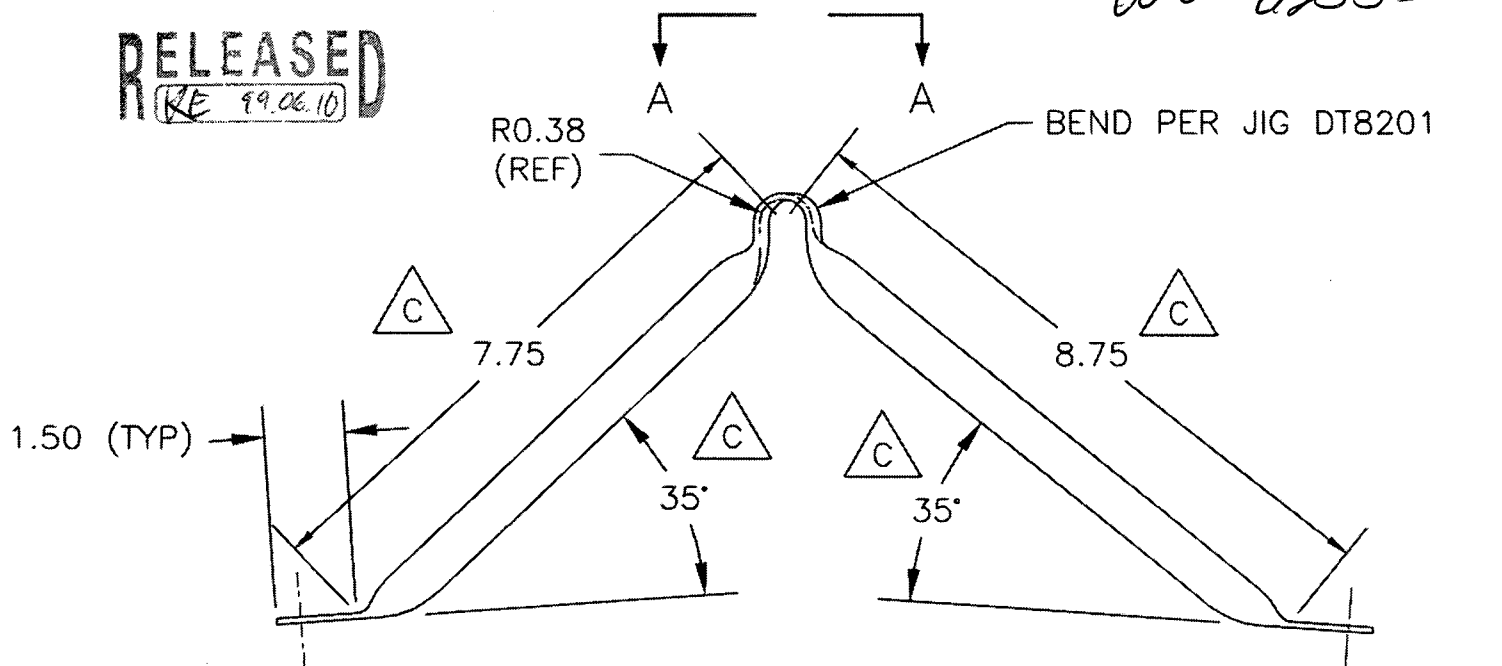
**NOTE:** Date & initial all entries

RELEASED  
RE 99.06.10

W6 42356

**DART**

QA COPY ISSUED



VIEW A-A

D2013-5 LH SHOWN  
D2013-6 RH OPPOSITE  
(FOR 204 MIRROR)

CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

DRILL  $\phi 0.257$  (TYP)

0.400 (TYP)

R0.25  
(TYP)

DESIGN	JB	DRAWN BY	RE	DART AEROSPACE LTD
CHECKED	KE	APPROVED	RE	HAMKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C
		DRAWING NO.	D2013	SHEET 3 OF 3
		SCALE	NTS	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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